

Date: Thursday, 19/02/2009 10:06:50 AM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: MOUNTING CHANNEL		
Job Number	: 45888			Part Number	: D2585		
Estimate Number	: 10605			Drawing Number	: D2585 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/02/2009 S.O. No. :			Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 05/03/2009 Qty: 60 Um: Each		
Previous Run	: 45887						
Written By	:						
Checked & Approved By	: <u>JUL 09.02.19</u>						
Comment	: Est. D 04.02.16 Reformat; Add Receiving Step KJ/RF Est. C 06.07.21 waterjet EC						

## Additional Product

Job Number:	
Seq. #:	Machine Or Operation:
1.0	M304S14GA
	
	Comment: Qty.: 0.0168 sf(s)/Unit Total : 1.0080 sf(s) 304SS .080 batch: <u>109358</u>
	
2.0	WATER JET
	
	Comment: FLOW WATER JET 1-Cut as per Dwg D2585 Dwg Rev: <u>B</u> Prog Rev: <u>B</u>
	
	2-Deburr if necessary
3.0	QC2
	
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE
	
4.0	QC8
	
	Comment: SECOND CHECK
	
5.0	SMALL FAB 1
	
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr
	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 19/02/2009 10:06:50 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING CHANNEL

Job Number: 45888

Part Number: D2585

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC



NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2585

88 09/02/23 (60)

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP



counted

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 37

88 09/02/23 (60)

9.0 QC21

FINAL INSPECTION/W/O RELEASE



09/02/24 88

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	15888
Description: Mounting Channel	Part Number:	D2585
Inspection Dwg: D2585	Rev: B	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>M. M</u>	Audited by:	<u>/</u>	Prototype Approval:	N/A
Date:	09.02.19	Date:	09.02.20	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.08.29	New Issue	KJ/JLM	<i>[Signature]</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

**DART**

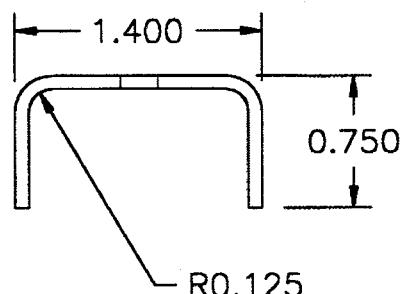
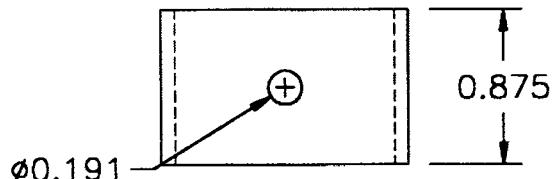
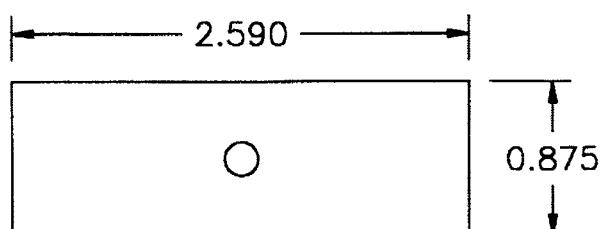
DESIGN B-1	DRAWN BY B.W.	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED B.W.	APPROVED B.W.	DRAWING NO. D2585
DATE 96:07:11		TITLE MOUNTING CHANNEL
		SCALE 1:1

REV. B  
SHEET 1 OF 1

B 97:03:14 ADD FLAT PATTERN

**RELEASED**

97/03/14 DS

FLAT PATTERN

MATERIAL: 304/316 SS, 14 GAUGE (0.078)  
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 45888

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries